

HDB Series Breaker Specification

Item	Unit	HDB10	HDB20	HDB40	HDB50	HDB70	HDB90	HDB140	HDB180	HDB210	HDB250	HDB300	HDB360	HDB450	HDB600	HDB800
Operating Weight	kg	115	150	224	333	431	614	929	1209	1738	2165	2832	2937	3713	4105	5625
(Top Box BKT.)	lb	253	330	493	734	950	1354	2048	2665	3832	4773	6243	6475	8186	9050	12401
Overall Length	mm	1110	1239	1408	1603	1805	1981	2225	2455	2764	2898	3200	3200	3595	3616	4059
(w/STD. MTG.BKT.)	in	43.7	48.8	55.4	63.1	71.1	78.0	87.6	96.7	108.8	114.1	126.0	126.0	141.5	142.4	159.8
Overall Length	mm	973	1090	1258	1419	1591	1760	1962	2153	2395	2526	2790	2790	3173	3133	3505
(w.o/MTG. BKT.)	in	38.3	42.9	49.5	55.9	62.6	69.3	77.2	84.8	94.3	99.4	109.8	109.8	124.9	123.3	138.0
Chisel Out	mm	40	45	62	70	78	85	105	120	135	145	150	155	165	180	200
Dia.	in	1.6	1.8	2.4	2.8	3.1	3.3	4.1	4.7	5.3	5.7	5.9	6.1	6.5	7.1	7.9
Chisel	mm	420	500	610	730	806	850	975	1165	1250	1280	1400	1400	1650	1500	1700
Length	in	16.5	19.7	24.0	28.7	31.7	33.5	38.4	45.9	49.2	50.4	55.1	55.1	65.0	59.1	66.9
Settig	kgf/cm <sup>2</sup>	150	150	150	170	180	190	190	210	210	210	210	210	210	240	250
Pressure	psi	2134	2134	2134	2418	2560	2702	2702	2987	2987	2987	2987	2987	2987	3414	3556
Working Pressure	kgf/cm <sup>2</sup>	70~110	80~120	100~140	100~140	100~140	100~140	120~160	120~170	130~170	140~180	140~180	140~180	140~180	150~190	150~190
	psi	996~1565	1138~1707	1422~1991	1422~1991	1422~1991	1422~1991	1707~2276	1707~2418	1849~2560	1991~2560	1991~2560	1991~2560	1991~2560	2134~2702	2134~2702
Oil Flow	lpm	15~30	20~40	30~50	30~55	45~80	50~100	90~110	100~140	110~160	120~210	120~250	120~250	150~280	150~398	150~454
	gpm	4.0~7.9	5.3~10.5	7.9~13.2	7.9~14.5	11.9~21.1	13.2~26.4	24~37.0	26.4~37.0	29.1~55.5	39.6~66.0	47.6~66.0	47.6~66.0	52.8~74.0	74.0~105.1	85.1~119.9
Blow Rate (H/Speed)	BPM	600~1200	600~1200	500~1000	900~1000	900~1000	700~950	550~750	550~850	500~600	350~450	350~480	350~480	300~450	480~600	374~484
	kgf/cm <sup>2</sup>	12	12	12	12	12	12	12	12	11	11	11	11	11	11	11
Back Head N <sup>2</sup> Gas Pressure	psi	171	171	171	171	171	171	171	171	156	156	156	156	156	156	156
Suitable Exca.	ton	0.5~1.5	1~2.5	3~4.5	3~8	5~8	6~9	10~15	16~20	18~25	22~29	26~32	28~36	40~50	42~81	55~100
	lb	1102~3307	2205~5512	6614~9921	6612~17637	11020~17637	13228~19842	22046~33069	35274~44092	39683~55116	48502~63934	57320~70548	61729~79366	88185~110231	92594~178574	121254~220462

Suitable Model

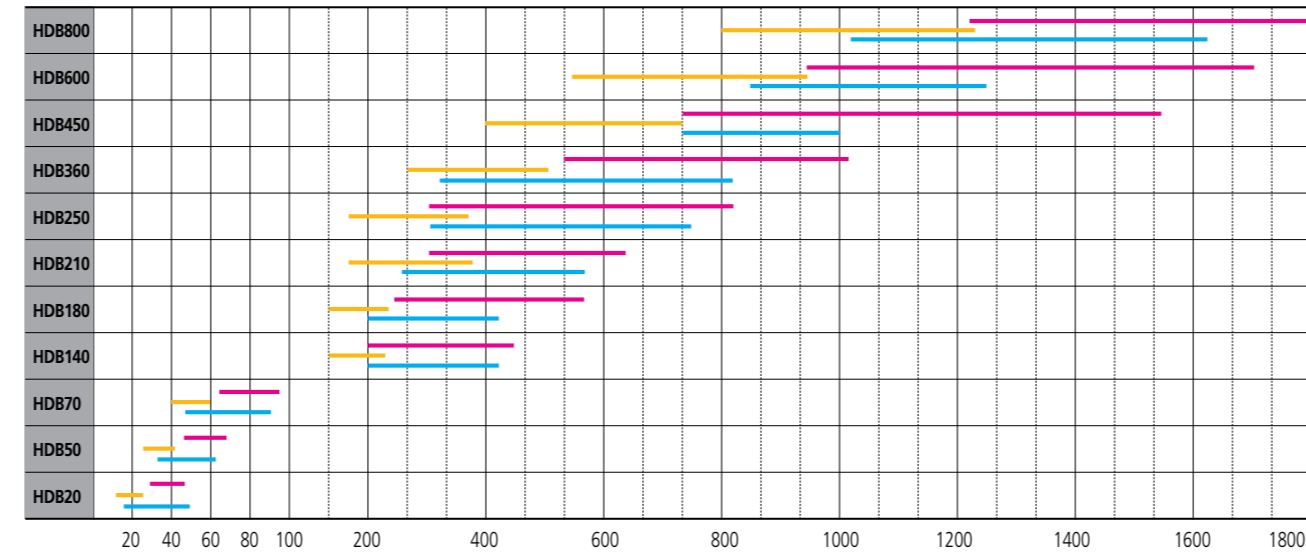
Item	HDB10	HDB20	HDB40	HDB50	HDB70	HDB90	HDB140	HDB180	HDB210	HDB250	HDB300, B360	HDB450	HDB600	HDB800
Model	R16-9	R27Z-9 R25Z-9A	R35Z-9 HSL850-7A	R55-9 R55W-9 R60-9S R60W-9S R60CR-9	H930S H940S H930C H940C R60-9	R80CR-9	R140LC-9 R140LC-9S R140W-9 R140W-9A R140W-9S R140W-9A R180LC-9 R180LC-9S R180W-9A R145LCR-9 R145LCR-9A	R160LC-9 R160LC-9S R210W-9 R170W-9 R180LC-9 R180LC-9S R180W-9A R180W-9S	R210LC-9 R210NLC-9 R210W-9 R220LC-9A R220LC-9S R260LC-9A R260LC-9S R235LCR-9 R235LCR-9A	R250LC-9 R260LC-9A R260LC-9S	R290LC-9 R300LC-9A R300LC-9S R300LC-9SH R320LC-9 R330LC-9A R330LC-9S R330LC-9SH R380LC-9 R380LC-9A R380LC-9SH R430LC-9 R430LC-9A R430LC-9SH	R480LC-9 R480LC-9A R480LC-9S	R520LC-9 R520LC-9A R520LC-9S	R800LC-9

HDB Application

Contents	HDB10	HDB20	HDB40	HDB50	HDB70	HDB90	HDB140	HDB180	HDB210	HDB250	HDB300	HDB360	HDB450	HDB600	HDB800
Underwater works	-	-	●	●	●	●	●	●	●	●	●	●	●	●	●
Auto Greasing System Hole	-	-	-	-	●	●	●	●	●	●	●	●	●	●	●
TPC(Total Power Control) System Selector Type	-	-	-	●	●	●	●	●	●	●	●	●	●	●	●
ABF(Anti Blank Firing) System	-	-	-	●	●	●	●	●	●	●	●	●	●	●	●
Energy Regeneration Valve	-	-	-	-	-	-	-	-	-	-	-	-	-	●	●
Auto Greasing Unit	-	-	-	-	●	●	●	●	●	●	●	●	●	●	●
Central Grease Supply Unit	-	-	-	-	●	●	●	●	●	●	●	●	●	●	●

Standard : ●, Option : ●

Productivity (8 hours per day)



Productivity can be changed depending on operator's skill, using machine and job site condition. The above data is reference purpose only.

Hard Sand Stone  
Reinforced Concrete  
Non-Reinforced Concrete

We build a better future

# HDB Series Breakers



\*Photo may include optional equipment.

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# The Best Selection for Your Job!

- ✔ **Powerful Performance**
- ✔ **Advanced Technology**
- ✔ **Innovative Durability**



## Features for HDB Series Breakers

The new HDB series has innovating technology, unmatched durability and high productivity.

HDB series offer high performance and optimum durability by enlarging the diameter of the T/Bolt.

Changing the hose connecting port from a split flange structure (in/out port) to a new adapter type port avoid bolt breakage and oil leakage.

Hyundai breakers have an optimised form and intelligent look. The box housing is specially designed for advanced durability.

Hyundai breakers have a more powerful impact by enlarging the chisel's diameter, the bigger diameter also increases the strength of the chisel and therefore also improves durability.

The product range consists of 15 diversified products to fit any work conditions.

More options : Anti-Blank Firing On/Off Valve, TPC System(2 stages stroke valve), Provision Hole for underwater works and Auto Grease System.

Hyundai breakers ensure long life for the tools (Chisel Pins, T/Bolts, F/Heads, etc.) by applying the Anti-Blank Firing system.



\*Photo may include optional equipment.

## Choice of Options

### Auto Grease Bracket Mounted System

- This system has many advantages:
- Save human negligence of filling grease.
  - To greasing several times a day, manual control does not need.
  - Contributing to longer machine life, especially for chisels.
  - No extra power source to drive.
  - Applicable breakers are from HDB70 to HDB800.



## Shape of Chisel

Classification	Major Contents	
<b>Moil</b>		Concrete, Rocks, Pavements, Slopes
<b>Wedge</b>		Trench, Slopes, Finishing
<b>Blunt</b>		Quarries
<b>Conical</b>		Concrete, Rocks, Pavements

## Choosing the Chisel for Different Rock Types

Classification	Rock	Recommended Breakers	Recommended Chisels
<b>Hard Rock</b>	Basanite, Granite Diabase	HDB140 to HDB800	Blunt type, Wedge type
<b>Soft Rock</b>	Sandstone, Limestone Coal	HDB10 to HDB800	Moil type, Wedge type, conical type

### Seal System



- By using only NOK seals on the HDB series, we have achieved longer seal life.
- On models HDB210 and up, an additional square buffer seal was added to increase the durability of the gas seals, step seals, and the piston.
- This buffer seal also helps to minimise the piston's shaking action.

### ABF(Anti Blank Firing) System with Auto Control Valve



- ABF(Anti Blank Firing) System is provided as a standard starting from HDB50 to HDB800 Model.
- This system will help to protect the Chisel pins, T/Bolts and Front heads from Blank Firing, and it is suitable for all kinds of working environment.

- When Auto control valve is turned on, breaker operation will automatically start again by giving a small amount of pressure to Chisel, It will automatically stop when chisel is lift up or after breaking.
- But, from HDB600 to HDB800 models can not turn off the auto control valve to protect the breaker more perfectly.
- The distinctive feature will protect the equipment from Secondary breaking and amateur's operation by having the functioning of Anti Blank Firing automatically on breaker.

### Valve Case with TPC (Total Power Control) system



- We have shortened the Height & Length of the valve case, but made the width wider for additional balance.
- Valve Plate : Increased the durability by using 6 bolts instead of 4 bolts.
- 2 stroke selector is located on the Valve case as a standard (HDB210-HDB450) to change from long stroke to short stroke according to operator's need for optimal performance.

### 2 Stroke Selector System



- 2 stroke selector is located on the side of Cylinder as a standard (HDB50-HDB180) to change from long stroke to short stroke according to operator's need for optimal performance.

### Energy Regeneration Valve



- After the piston hits the chisel, and the piston is retracting back up the cylinder, while the flow energy is harnessed up to 15% to be applied on the flow energy back down. (HDB600, HDB800)

